

Double Coated Tape

- High tack and bond adhesive system
- Superior performance properties
- Tissue carrier allows easy tearing by
- True dry edge (TDE) adhesive technology
- Available in full coat construction

Technical Info

- 42# printed black SCK paper release liner
- Rubber-based hot melt adhesive
- 92 oz./in liner side adhesion
- 71 oz./in exposed side adhesion
- Tissue carrier

Applications

- Corrugate
- **Board**
- Card stock
- Boxes

	Part Number	Item Description	Adhesive Technology	Application
-	DF58 TDE	Double coated permanent tape	Permanent	Envelopes & Boxes



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DF58 TDE Technical Data Sheet

Double Coated Tape

Double Coated Permanent Tape with a tissue carrier and a paper release liner.

application to surfaces at temperatures below 50°F (10°C) is not recommended

Product Features

- Superior Bonding To Corrugated, Board And Cardstock As Well As Boxes
- Tissue Carrier Allows The Tapes To Be Easily Torn By Hand
- Standard Construction is TDE (True Dry Edge)
- Also Available in Full Coat Construction

Release Liner	Overall Liner Widths Available	Adhesive Width Liner Side	Adhesive Width Exposed Side
42# Printed Black SCK Paper	1/2"(12mm)	3/16" (5mm)	5/16" (8mm)
Adhesive	3/4" (19mm)	7/16" (11mm)	9/16" (14mm)
Rubber Based Hot Melt Adhesive	1" (25mm)	10/16" (16mm)	12/16" (19mm)
Liner Side Adhesion *	Available Widths	Adhesive Thickness	Adhesive Thickness
92 oz./in	1/2"(12mm)	1.6mils	1.0mils
Exposed Side Adhesion *	3/4" (19mm)	1.6mils	1.0mils
71 oz./in	1" (25mm)	1.6mils	1.0mils
Carrier	Diameter	Weight	Weight per Case
Tissue Carrier	1/2"(12mm) - 14	2.0#/roll (0.9Kg)	21# (9.5Kg)
* Above Reflect Typical Values	3/4" (19mm) - 14	4.0#/roll (1.8Kg)	29# (13.2Kg)
Notes:	1" (25mm) - 14	5.0#/roll (2.3Kg)	26# (11.8Kg)
Adhesives Are Compliant With FDA	Flat Rolls Per Case	Spools Per Case	Cases per Skid
Regulations For Indirect Food Contact - CFR 175.105	1/2" x 2,000' (609m) - 10	N/A	24
Recommended Storage Conditions: 60-80 °F at 40-60% RH	3/4" x 2,000' (609m) - 7	N/A	24
• Ideal product application temperature range is 70°F to 100°F (21°C to 38°C). Initial	1" x 2,000' (609m) - 5	N/A	24

Fitness for Use in any end application is the sole responsibility of the user. Infinity Tapes makes no additional claims or warranties for suitability or fitness for use beyond those stated in our standard Terms & Conditions.

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