



# DF65

## HIGH PERFORMANCE PERMANENT DOUBLE COATED TAPE

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SAMPLE TODAY!

### Double Coated Tape

- High bond/tack adhesive system
- Designed for immediate permanent bonding
- Compatible with low surface energy (LSE) surfaces such as polyethylene and polypropylene
- True dry edge (TDE) technology
- Engineered to tear heavier walled plastic bags (3 mil corrugate/board stock)

### Technical Info

- 42# printed red SCK paper release liner
- Rubber-based hot melt adhesive
- 123 oz./in liner side adhesion
- 71 oz./in exposed side adhesion
- 0.48 mil (12u) clear polyester carrier

### Applications

- Corrugate
- Board
- Card stock
- Boxes
- Plastic bags

Part Number	Item Description	Adhesive Technology	Application
DF65 TDE	Double coated permanent tape	Permanent	Envelopes, Boxes, & Bags



Scan the code to request a sample or speak with our knowledgeable sales team.

CONTACT OUR TAPE EXPERTS TODAY TO DISCUSS YOUR APPLICATION!



## DF65 Technical Data Sheet

## Double Coated Tape

High Performance Permanent Double Coated Tape with a polyester carrier and a paper release liner

### Product Features

- Superior Bonding to Corrugated, Board and Card Stock
- Adhesives Formulated For Immediate Permanent Bonding
- The Thicker Adhesive On DF-65 Is Designed To Tear Heavier Walled Plastic Bags Over 3Mil Thick And Heavier Corrugated And Cardboard Stock
- Adhesive Is Formulated To Bond To Low Energy Surfaces Such As Polyethylene And Polypropylene
- Available in TDE (True Dry Edge) Construction

Release Liner	Overall Liner Widths Available	Adhesive Width Liner Side	Adhesive Width Exposed Side
42# Printed Red SCK Paper	1/2" (12mm)	1/4" (6mm)	1/2" (12mm)
Adhesive	3/4" (19mm)	1/2" (12mm)	3/4" (19mm)
Rubber Based Adhesive	1" (25mm)	3/4" (19mm)	1" (25mm)
Liner Side Adhesion *	Available Widths	Adhesive Thickness	Adhesive Thickness
123 oz./in	1/2" (12mm)	3mils	1.0mils
Exposed Side Adhesion *	3/4" (19mm)	3mils	1.0mils
71 oz./in	1" (25mm)	3mils	1.0mils
Carrier	Diameter	Weight	Weight per Case
0.48 mil (12u) Clear Polyester	1/2" (12mm) - 19" (483mm)	4.0#/roll (1.8Kg)	49# (22.3Kg)
	3/4" (19mm) - 19" (483mm)	6.5#/roll (2.9Kg)	53# (24.1Kg)
	1" (25mm) - 19" (483mm)	9.0#/roll (4.1Kg)	55# (25.0Kg)
	Flat Rolls Per Case	Spools Per Case	Cases per Skid (Cases / Spools)
	1/2" x 3,000' (915m) - 12	1/2" x 21,000' (6,400m) - 1	24 / 45
	3/4" x 3,000' (915m) - 8	3/4" x 15,000' (4,572m) - 1	24 / 45
	1" x 3,000' (915m) - 6	1" x 12,000' (3,658m) - 1	24 / 45

\* Above Reflect Typical Values

### Notes:

- Low Slip Or No Slip Films Are Highly Recommended
- Corona Treatment On Film Surfaces Improves Adhesion Properties
- Adhesives Are Compliant With FDA Regulations For Indirect Food Contact - CFR 175.105
- Recommended Storage Conditions: 60-80 °F at 40-60% RH
- Ideal product application temperature range is 70°F to 100°F (21°C to 38°C). Initial application to surfaces at temperatures below 50°F (10°C) is not recommended

Fitness for Use in any end application is the sole responsibility of the user. Infinity Tapes makes no additional claims or warranties for suitability or fitness for use beyond those stated in our standard Terms & Conditions.