



HKC93 Technical Data Sheet

Double Coated Tape

A Double Coated (High/Low) Tape with a resealable adhesive on one side and an aggressive permanent adhesive on the other. Supported with polyester carrier with a White BOPP release liner

Product Features

- Excellent Resealable Adhesive System With Easy Smooth Release From Film Surfaces
- Centered Adhesive Provides A Finger Lift Edge From Either Side Of The Tape
- Suitable for low temperature applications
- Available in TDE (True Dry Edge) Construction
- Clear, Printed Release Liner Available

Release Liner	Overall Liner Widths Available	Adhesive Width Liner Side	Adhesive Width Exposed Side
1.8mil (45u) White Polypropylene (BOPP) Film	1/2" (12mm)	1/4" (6mm)	1/2" (12mm)
Adhesive	3/4" (19mm)	1/2" (12mm)	3/4" (19mm)
Rubber Based Hot Melt Adhesive	1" (25mm)	3/4" (19mm)	1" (25mm)
Liner Side Adhesion *	Available Widths	Adhesive Thickness	Adhesive Thickness
34 - 170 gm/in (1.2 - 6 oz/in)	1/2" (12mm)	1.5mils	1.0mils
Exposed Side Adhesion *	3/4" (19mm)	1.5mils	1.0mils
71 oz./in	1" (25mm)	1.5mils	1.0mils
Carrier	Diameter	Weight	Weight per Case
0.48 mil (12u) Clear Polyester	1/2" (12mm) - 16	3.0#/roll (1.0Kg)	37# (16.7Kg)
	3/4" (19mm) - 16	6.5#/roll (2.0Kg)	53# (24.1Kg)
	1" (25mm) - 16	9.0#/roll (4.0Kg)	55# (25.0Kg)
	Flat Rolls Per Case	Spools Per Case	Cases per Skid (Cases / Spools)
	1/2" x 3,000' (915m) - 12	1/2" x 21,000' (6,400m) - 1	24 / 45
	3/4" x 3,000' (915m) - 8	3/4" x 15,000' (4,572m) - 1	24 / 45
	1" x 3,000' (915m) - 6	1" x 12,000' (3,658m) - 1	24 / 45

* Above Reflect Typical Values

Notes:

- Low Slip Or No Slip Films Are Highly Recommended
- Corona Treatment On Film Surfaces Improves Adhesion Properties
- Adhesives Are Compliant With FDA Regulations For Indirect Food Contact - CFR 175.105
- Application temperature: 32°F-100°F
- Service temperature: 32°F-130°F
- Recommended Storage Conditions: 60-80°F at 40-60% RH

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